

OWNER'S MANUAL

ORISKANY MODEL 1911



Manufacturing Gun Components
Since 1947

IMPORTANT!

This manual contains operating, care, and maintenance instructions. To assure safe operation, any user of this firearm must read and understand this manual before using the firearm. Failure to follow the instructions and heed the warnings in this manual can cause property damage, personal injury, and/or death.

This manual should always accompany this firearm, and be transferred with it upon change of ownership.

WARNING! Keep this firearm out of the reach of children, unauthorized individuals, and others unfamiliar with the safe handling of firearms.

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The Ten Commandments of Firearm Safety

The Ten Commandments of Firearm Safety are critical for safe and enjoyable firearms use. Always let these commandments govern how you use your firearm. Regardless if you are in the field, on the range, or in your home, these are rules to live by when using your firearm.

1st COMMANDMENT

Keep The Muzzle Pointed In A Safe Direction at All Times

This is the most important firearm safety rule. A safe direction is one in which an accidental discharge will not hurt yourself or others. Never allow your pistol to point at something you don't want to shoot. Be especially careful when loading and unloading your firearm.

2nd COMMANDMENT

Keep Your Firearm Unloaded When it is Not In Use

Load your firearm only when you're ready to fire. Know where your loaded firearm is at all times and never load it when you don't intend to shoot it.

Remember, unloading it completely means unloading the magazine and the chamber. Always double check your firearm is unloaded before handling it or passing it to someone else. If you are handed a firearm always check that it is unloaded, even if you were the last person to use it. Always check for yourself.

When you are carrying your firearm make sure you are not

in a situation where accidental discharge can occur. If you are climbing over a fence, crossing a brook, or walking on rough terrain, or in an area that could cause your firearm to accidentally discharge, unload your firearm.

Your firearm comes with a security cable lock to prevent unauthorized use. When you store your firearm you must use this lock. In conjunction with this you must keep your firearm unloaded and locked in a location separate from ammunition. Likewise your ammunition must be locked in a secured location. Never leave ammunition lying around or in an unlocked area. It is your responsibility as a firearms owner to ensure children and others who should not handle firearms do not gain access to yours.

3rd COMMANDMENT

DO NOT Rely on Your Firearm's Safety

Always assume every firearm is loaded and that it can fire at any time, whether or not there's pressure on the trigger. Your firearm has been designed and built to maximize performance and safety. However, firearms are mechanical devices, and these safety features could fail.

Human error is a more likely reason for a firearm to accidentally discharge. You may think the safety is on when it really isn't. Or the safety may have been disengaged without your knowledge.

You may also think your firearm is unloaded when it is not. Your mechanical safety is not a substitute for safe gun handling. It's only another tool to perform safe gun handling.

Always keep your fingers away from the trigger until you are ready to shoot. Also keep away from the trigger when you're loading or unloading. And never pull the trigger with the

safety engaged or positioned between safe and fire.

Before you use your firearm, read this instruction manual to understand the exact location and operation of your firearm's safety. Even when the safety is on, maintain control of your loaded firearm and control the direction of the muzzle.

4th COMMANDMENT

Know What is In Front of Your Target and Behind It

Never fire your firearm unless you know exactly where your shot is going and what it will strike. Never fire at a sound, a movement or a patch of color. Before you pull the trigger be absolutely sure of your target and what's behind it. Make sure the shot has a backstop such as a hillside or dense material like sand. Remember, bullets can travel great distances with tremendous velocity. Know how far your shot will go if you miss your target or the bullet ricochets.

5th COMMANDMENT

Use Proper Ammunition

Every firearm is designed to use a certain caliber or gauge of ammunition. If you use the wrong ammunition or accidentally mix ammunition types you can cause serious personal injury or death to you and others around you. Always heed the instructions and warnings on the ammunition box. It only takes one round of the wrong ammunition to destroy your firearm and potentially injure or kill yourself or others.

Every cartridge and shell is head-stamped with its caliber or gauge for easy identification. Always double check your ammunition to ensure the caliber on the ammunition matches the caliber on your firearm. You will find the caliber

or gauge of your new firearm imprinted on the barrel.

Reloading Requires Extra Care and Attention.

If you reload your own ammunition, you are responsible for personally assuring that the loads and components of your reloaded ammunition meet your firearm's factory-tested standards. Never use ammunition, which has been reloaded by someone else!

Many shooters handload as a hobby or to save money on commercial, factory-made ammunition. However, it requires a thorough knowledge of reloading procedures and a deep respect for the explosive potential of gunpowder.

Firearms are designed, manufactured and proof-tested to standards based on factoryloaded ammunition. Handloaded or reloaded ammunition that deviates, either intentionally or accidentally, from load or component recommendations can be very dangerous.

Reloaders must observe all possible safety precautions and practices related to the proper handling of explosives. Whether you're a seasoned reloader or just starting out, you should study the subject, watch reloading demonstrations and talk to experienced reloaders. The first rule of reloading is to always follow the manufacturer's instructions for the components you're using. They will tell you to follow certain guidelines.

Namely:

1. Don't mix or substitute powders or primers.
2. Don't use unknown or substandard components.
3. Use only suitable components that have been factory-tested by reputable ammunition, powder, and bullet manufacturers.

4. Always be sure to use the manufacturer's recommended recipe when reloading.

Failure to follow these guidelines could result in severe injury to yourself or severe damage to your firearm. Dangerously high pressure and explosions can result from an overcharge of powder or other deviations from established reloading guidelines. Be very careful.

Lead from bullets primers and powders are also highly toxic and flammable. Don't smoke, eat or drink when reloading. After reloading clean up all materials from your work area. Don't leave primer or powder spills anywhere. Take care of, and dispose of all waste material in accordance with the manufacturer's recommendations. Finally, when reloading or handloading pay attention to what you're doing at all times. Never reload after consuming alcoholic beverages or drugs of any kind. Remember when you are reloading you are responsible for the safety of your ammunition.

6th COMMANDMENT

If Trigger is Pulled and the Firearm Does Not Fire, Handle with Care

Sometimes ammunition doesn't fire when you pull the trigger. When this happens stop and remember the 1st Commandment of Firearm Safety - always keep the muzzle pointed in a safe direction. Keep your face away from the firearm, put the safety on, and carefully open the action. Next unload the firearm, and dispose of the cartridge safely. Even if you tried to shoot and your firearm didn't fire, treat your firearm as if it could still discharge.

7th COMMANDMENT

Wear Eye and Ear Safety Protection When Shooting

Vision and hearing risk injury from shooting, and should be protected at all times. Always wear protective shooting glasses to guard against debris, powder residue, and ruptured cartridge cases. Also be sure to wear eye protection when you're disassembling or cleaning a firearm so that parts (like springs) and cleaning solvents don't come in contact with your eyes. Exposure to shooting noise can permanently damage your hearing. Use the maximum protection of a headset on the range. Use ear protection at all times.

8th COMMANDMENT

Before Shooting, Be Sure the Barrel is Clear of Obstructions

When loading your firearm, open the action and make sure there's no ammunition in the chamber or magazine. Look down the barrel for any obstructions or debris. Even a small amount of snow, mud, excess lubricant, or grease in the bore can dangerously increase pressure and cause the barrel to bulge or burst when firing. Make sure you clean your barrel regularly using a rod and patch and clear any debris before loading your firearm. Never think you can shoot out an obstruction. This will cause your barrel to explode. Know the sounds your firearm makes and how it feels when you shoot it. If the noise or the feel of its recoil change and don't seem right, stop shooting. Unload the firearm and check your barrel for obstructions.

9th COMMANDMENT

Do Not Alter Or Modify Your Firearm and Have It Serviced Regularly.

Immense time and care has gone into the design and building of your firearm. Never under any circumstances attempt to modify any of the components in your firearm. You will be putting yours and others safety at risk if you alter your firearm.

Like an automobile, a firearm is subject to wear and needs to be maintained periodically. Periodic maintenance will ensure optimum safety and performance. This service can only come from a qualified facility. Consult your instruction book for instructions on how to send your firearm to the factory or for the location of the nearest authorized repair station.

Proper cleaning and lubrication are critical to firearm maintenance and are necessary to assure accuracy, safety and reliability. However before any maintenance or cleaning, always make sure that your firearm is completely unloaded. Always clean the barrel from the chamber end to the muzzle.

You must clean your bore every time you're going to shoot. Clean your entire firearm before and after long-term storage and at least once a year. You must also clean your firearm whenever it's been exposed to adverse conditions such as rain, dirt, mud, snow, sleet, or saltwater. For safe and dependable operation of your firearm, all parts of your firearm must be properly cleaned and lubricated. Periodically inspect the internal workings of your firearm to be sure they're clean and free of rust, unwanted dirt, and debris.

Use recommended lubricants on your firearm and do not over-lubricate. Excessive use of a non-recommended lubricant could adversely affect the function and safe

operation of your firearm. Failure to properly maintain your firearm cannot only damage or ruin your firearm, it can expose you and others to unnecessary risks of personal injury or death.

10th COMMANDMENT

Know the Mechanics and Handling Characteristics of Your Firearm

Not all firearms are alike. Just because you know how to use one firearm it does not mean you can handle other firearms. If you have not used a firearm before, you must become totally familiar with the type of firearm. You must know how to handle, load and unload it, carry it, shoot it, and store it. Before you even touch it, you must read this instruction book entirely.

Know these Ten Commandments and live by them.

WARNING! Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead, a substance known to cause birth defects, reproductive harm, cancer, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

SHOOT SOBER!!

Firearms and alcohol or drugs do not belong together. They are a deadly combination. Never consume anything that could impair your judgment or physical coordination when you're using a firearm. Most shooting accidents occur due to drugs and alcohol. Be smart and stay alive.

WARNING! Failure to follow any of these safety rules may cause personal injury or death to the shooter or bystander and damage to property. Do not use a firearm until you fully understand and practice the Ten Commandments of Firearm Safety.

DON'T KEEP THIS TO YOURSELF!

As a responsible firearms owner you have an obligation to practice these rules and insist that other shooters around you adhere to these same rules. Teach new shooters the right way to enjoy firearms.

Firearm ownership is a right and privilege. It's a right guaranteed in this nation's Constitution. It's a privilege, which carries with it a personal responsibility to use your firearm in a way which will ensure your safety and the safety of others. The preservation of this right and privilege depends on the personal commitment of you and your fellow shooters for safe and responsible use of firearms. Let the Ten Commandments of Firearm Safety outlined in the book guide you at all times. Teach and promote these rules whenever you can. Remember, firearm safety depends on you! That's the only way to really enjoy your new firearm and to preserve sport shooting as we know it today.

Model 1911 Pistol

Thank You for Choosing ORISKANY ARMS

Congratulations on your purchase of an **Oriskany Arms Model 1911** Handgun.

Our company takes great pride and care in producing each and every one of our high quality, American-made firearms. This product was designed and manufactured with your complete satisfaction in mind. With proper care, you can expect your ORISKANY ARMS MODEL 1911 (350FP, 425FP and 500FP) to provide you with many years of enjoyable, dependable use.

The information found in this manual will help you understand more about your ORISKANY ARMS 1911 safe operation, care and maintenance. It's important that all users of this firearm read this manual before using the firearm.

Failure to follow these instructions and the **warnings** found throughout this manual can cause property damage, personal injury, and/or death. Keep this manual with your firearm, and transfer it upon any change of ownership.

WARNING! Read and make sure you fully understand these instructions and warnings before using the firearm.

Failure to follow these instructions and warnings may result in serious injury or death to you and others.

Know Your Model 1911 Pistol

Please take the time to familiarize yourself with various items and features found on your new pistol. Figure 1 illustrates the main parts of the **Oriskany Arms Model 1911** Pistol and

will help you to understand the various instructions found in this owner's manual. **See Figure 1.**

Always keep this firearm out of the reach of children, unauthorized individuals, and anyone who is unfamiliar with the safe, responsible handling of firearms.

This SAFETY & INSTRUCTION MANUAL must always be kept with your firearm.

This SAFETY & INSTRUCTION MANUAL must be transferred with your firearm upon any change of ownership or when presented to another individual.

Your **Oriskany Arms Model 1911** is a precision manufactured, recoil-operated, auto-loading pistol which is capable of firing successive shots with each pull of the trigger.

In order for this firearm to operate at peak performance and safety, all of its components - including the ammunition used with it- must work together as a system.



Figure 1

Many of the most important parts of this firearm are discussed as follows:

Serial Number

The serial number and model number is located on the right side of the receiver below the slide. See **Figure 2**.

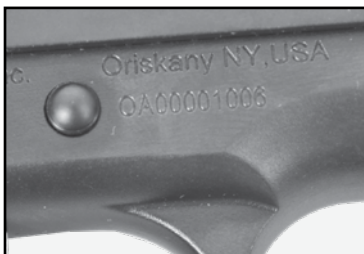


Figure 2

Specifications & Caliber

Specifications for the correct type and caliber to use in your pistol are located on the top right of the pistol, through the ejection port, on the barrel when the slide is in the fully forward position. See **Figure 3**.



Figure 3

WARNING! Only use the cartridge type and caliber of the ammunition specified for your handgun, as designated on the barrel. Refer to the “AMMUNITION” section of this manual for specific information on the type of ammunition you can use with this firearm.

The Safety Mechanism

The safety mechanism of the **Oriskany Arms Model 1911** provides protection against accidental or unintentional discharge under normal usage when properly engaged and in good working order.

WARNING! The safety mechanism is not a substitute for following the rules of safe firearm handling.

The Safety Lock prevents the slide, trigger, and hammer from any movement when engaged in the “ON” or “SAFE” position. The safety mechanism cannot be engaged unless the hammer is in the fully cocked position. To activate the safety mechanism:

1. Cock the hammer by moving it to the full rearward position.
2. Push the Safety Lock located at the rear of the receiver up until it stops and is fully engaged in the safety engagement notch of the slide. **See Figure 4.**

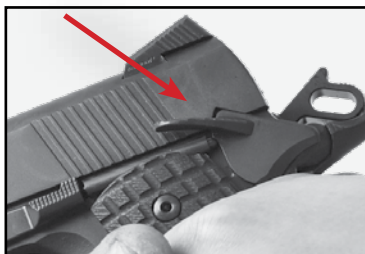


Figure 4

WARNING! Never touch the trigger while moving the Safety Lock. Your fingers and all other objects should be kept outside of the trigger guard.

Before handling or inspecting the firearm, always fully engage the safety mechanism when the slide is in the forward position and the hammer is cocked by moving the Safety Lock up fully into the safety engagement notch.

When you are ready to discharge the firearm, disengage the safety mechanism by pushing the Safety Lock downward until it stops. **See Figure 6.**

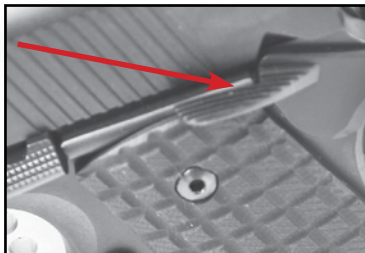


Figure 6

When the safety mechanism is disengaged the firearm is ready to fire.

Do not touch the trigger while moving the Safety Lock. Keep your fingers and all other objects outside the trigger guard and away from the trigger until you are actually ready to fire.

WARNING! Never pull the trigger when the safety mechanism is in the “ON” or “SAFE” position.

REMINDER! Even when the safety is engaged in the “ON” or “SAFE” position, careless handling could cause the firearm to discharge.

Grip Safety

Your **Oriskany Arms Model 1911** is equipped with a Grip Safety feature. This feature is located in the rear of the grip just below the hammer. This safety feature prevents the rearward travel of the trigger unless the handgun is grasped normally in the shooter’s hand with a firm, positive grasp.

See **Figure 7**.



Figure 7

In addition to the manual safety and Grip Safety features, your **Oriskany Arms Model 1911** pistol is also equipped with other features that all work without direct input from the user, and provide additional protection against accidental

or unintentional discharge under normal use. It is imperative that your firearm is kept clean and in good working order to ensure these additional safety features function correctly.

WARNING! The firearm will FIRE when the trigger is pulled, the safety mechanism is in the “OFF” or “FIRE” position, and the grip safety is fully depressed. NEVER alter, bypass, or make ANY of these features inoperable.

Three Position Hammer

The hammer of your **Oriskany Arms Model 1911** has three (3) positions as illustrated below:

1. The FULLY FORWARD (AT REST) position is when the face of the hammer is resting up against the firing pin stop. See **Figure 8**.



Figure 8

2. The HALF COCKED position is the first “click” point and prevents the hammer from falling fully forward unintentionally, such as in the event your thumb should slip off the hammer during manual cocking, or in the event of damage to an internal component. See **Figure 9**.



Figure 9

3. The FULLY REARWARD (COCKED) position is when the hammer is pulled to the second “click” point. **This is the fire position.** See Figure 9.

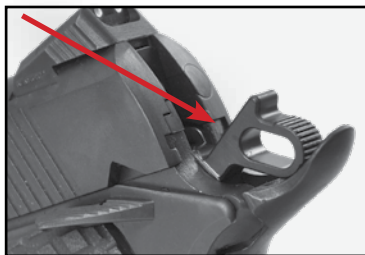


Figure 9

WARNING! NEVER use the HALF COCKED hammer position as a manual safety device. NEVER carry the firearm with the hammer in this position.

Loaded Chamber Indicator

The **Oriskany Arms Model 1911** comes with a loaded chamber indicator, which is located at the top of the slide/ejection port. This indicator is a small window that allows the user to observe whether or not a round is in the chamber.

If a round is in the chamber, the user should see the actual brass or silver color of the ammunition rim. See Figure 11.

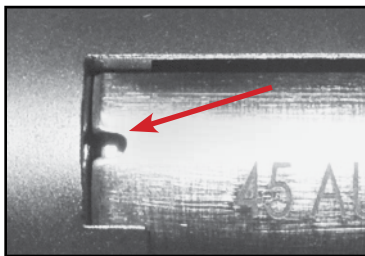


Figure 11

WARNING! NEVER rely on the chamber indicator alone to verify the presence or absence of a round in the chamber. ALWAYS open the slide and visually check the chamber and magazine to verify the presence of a cartridge. The effectiveness of the Loaded Chamber Indicator is greatly affected by lighting conditions, handgun cleanliness, ammunition discoloration, and many other factors.

REMINDER! Always treat every firearm as if it were loaded and will fire if the trigger is pulled.

The Locking Device

Your **Oriskany Arms Model 1911** was originally sold with a key-operated locking device. This device is intended to assist the owner in protecting the firearm from unauthorized use. See **Figure 12**.

The device is intended to be used when storing your firearm. The firearm should always be stored completely unloaded.



Figure 12

WARNING! The locking device does not eliminate the need for the safe handling or storage of your firearm.

The instructions on the proper installation of the locking device are located with the lock packaging. Please study and follow them carefully. Never leave your keys or any ammunition with your firearm.

The Magazine Catch

Your **Oriskany Arms Model 1911** is equipped with a magazine catch for use in releasing the magazine from the firearm. The magazine catch is located on the shooter's left side near the trigger. See **Figure 13**.

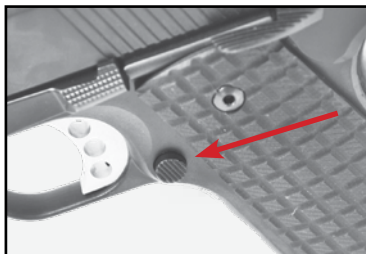


Figure 13

Release the magazine from the firearm's receiver by holding one hand under the magazine and pushing in on the Catch.

WARNING! Pulling the trigger discharges the firearm. Treat every firearm as if it were loaded and will fire if the trigger is pulled. Never place your finger on the trigger unless you are ready to discharge the firearm.

WARNING! Never attempt to adjust, change or modify any internal component of your firearm unless specifically instructed to do so in this manual.

Improper manipulation of any of the internal components can adversely effect the safety and reliability of your firearm, resulting in serious injury or death.

Ammunition

Your **Oriskany Arms FP Series 1911** has been designed to be used with ammunition of a specific caliber and specific type.

In order for this firearm to operate at peak performance and safety, use only ammunition that meets industry standards and is appropriate in type and caliber for this firearm:

45 ACP

- .45 AUTO (Automatic)
- 230 GR (Grains)
- FMJ (Full Metal Jacket)
- 835 FPS (feet per second)

9mm

- 9mm Luger
- 115 GR (Grains)
- FMJ (Full Metal Jacket)
- 1,135 FPS

10mm

- 10mm Auto
- 180 GR (Grains)
- FMJ (Full Metal Jacket)
- 1,150 - 1,250 FPS

Refer to the “SPECIFICATIONS & CALIBER” section of this manual for specific information regarding the location of this information on the firearm.

Your 1911 will feed and function near flawless with this ammo type. Other ammo type of the same caliber will function in your 1911 but may exhibit some feeding issues.

Your firearm has been optimized for the ammunition type listed. Oriskany Arms will NOT be responsible for non specified ammunition types of the correct caliber being used in this firearm. The user must thoroughly test, verify, and ensure that the correct ammunition functions properly with his or her 1911 firearm.

Use ONLY commercially manufactured ammunition which has been verified as being in strict compliance with the specifications established by the Sporting Arms and Ammunition Manufacturers' Institute (SAAMI.) Contact your ammunition supplier with any questions regarding such compliance.

ORISKANY ARMS will NOT be responsible for malfunctions encountered while using any ammunition other than what is specified.

WARNING! Never use non-standard, reloaded or “handloaded” ammunition with this firearm. Firing a round of ammunition not specified may result in your firearm to fail and cause serious injury or death.

Do not apply any type of lubricant, oil or grease to the ammunition cartridge as doing so will affect the safe functioning of the firearm.

Loading The Magazine

The magazine of your **Oriskany Arms Model 1911** will accept up to seven (7) cartridges of 45 ACP, (9) cartridges for 9mm and 10mm. DO NOT attempt to exceed the capacity of the magazine box.

Follow these steps to load your firearm's magazine:

1. Check the cartridge to make sure it is the correct caliber before loading it into the magazine.
2. Insert each cartridge into the magazine one at a time by sliding the cartridge under the magazine's retaining lip until the head of the cartridge is against the rear wall of the magazine box. See Figure 14.



Figure 14

After the final cartridge has been inserted into the magazine, you are ready to load the full magazine into the magazine well of your firearm. See Figure 15.



Figure 15

WARNING! Always make sure the muzzle is pointing in a safe direction before inserting the loaded magazine into the well of the firearm.

3. Hold the pistol in one hand with your finger off the trigger and outside of the trigger guard, push the full magazine into the magazine well of your firearm. Make sure that it is fully inserted into the well and securely latched into position.

WARNING! Never use excessive force to insert a loaded magazine into the firearm's magazine well. Doing so can cause the slide to move forward and chamber a cartridge making the pistol ready to fire.

Loading The Chamber

The chamber of your **Oriskany Arms Model 1911** is loaded using the following steps:

1. Disengage the firearm's safety mechanism by moving the safety lock downward until it stops. **See Figure 16.**

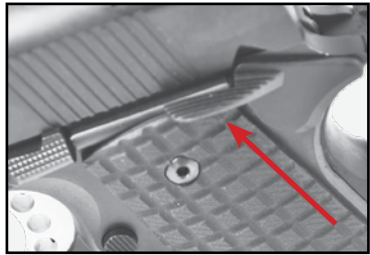


Figure 16

2. Keeping the muzzle pointed in a safe direction and with your finger off of the trigger and outside of the trigger guard, pull the slide rearward with your other hand. **See Figure 17.**



Figure 17

3. Once the slide is in the full rearward position, release the slide and allow it to freely move to the forward position.
4. Engage the safety mechanism by moving the safety lock fully upward into the slide's safety engagement notch. **See Figure 18.**



Figure 18

WARNING! The firearm is now cocked and loaded. Always keep the safety mechanism in the “on” position until you are ready to discharge the firearm. Always keep the firearm pointed in a safe direction.

Discharging The Firearm

WARNING ! Always wear approved eye and hearing protection when discharging any firearm.

1. Hold your firearm tightly with both hands, one hand around the grips and the other hand supporting underneath as pictured. See **Figure 19**.



Figure 19

2. Point the muzzle of the firearm only where you want to shoot. Never point at an unintended target.
3. Lower the safety mechanism with your thumb by moving the Safety Lock into the “OFF” or “FIRE” position.
4. When you are sure it is safe to shoot and you have your target firmly in your sights, pull the trigger by slowly squeezing it.
5. Your firearm will fire each time the trigger is pulled until all ammunition in your magazine has been expended.
6. When all ammunition has been expended, the slide stop will hold the slide in the open position.

7. ALWAYS verify your gun is empty. Look in the chamber, the ejection port, and magazine to make sure the handgun is completely unloaded.

WARNING ! Bullets can glance off many surfaces. Example: rocks, water, etc. Glancing bullets travel in unpredictable directions with considerable velocity capable of causing injury or death.

Clearing Misfires

Occasionally a round may fail to fire. If this happens it is necessary to manually clear the bullet from the chamber. To safely do this, use the procedure below.

1. KEEP the firearm pointed in a safe direction the entire time you are clearing a misfire.
2. Sometimes there may be a delay in the bullet firing when you have a misfire. To insure the bullet doesn't fire when you are clearing a misfire, wait 20 seconds before you start to clear the bullet.
3. Press the magazine release button and let the magazine drop from the firearm. Then firmly grasp the slide and quickly pull the slide back. This will extract and eject the unfired round from the chamber of the firearm.
4. Make sure your hand does not cover the ejection port while you are pulling the slide back. **See Figure 20.**

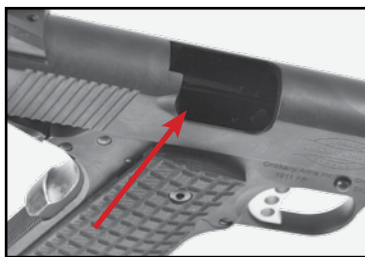


Figure 20

5. Push the slide stop up to lock the slide in place. LOOK in the chamber to ensure the chamber is empty.

Unloading The Firearm

WARNING! Always keep your pistol pointed in a safe direction and always keep your finger off the trigger and outside the trigger guard.

1. Keep the muzzle pointed in a safe direction AND with your finger off the trigger and outside the trigger guard.

See Figure 21.



Figure 21

2. Ensure that the hammer is fully rearward and place the safety lever in the fully up "safe" position.

See Figure 22.

3. Remove the magazine.
4. Place the safety lever into the down "fire" position.



Figure 22

5. Grasp the rear serrations of the slide and draw it fully rearward thus extracting any cartridge from the barrel chamber and clear it from the pistol. See Figure 23.



Figure 23

Do not obstruct the ejection port. Doing so can interfere with the ejection of a cartridge and thereby creates the risk of exploding an unchambered cartridge and causing personal injury.

Sight Adjustment

WARNING ! Make sure the firearm is completely unloaded and the safety mechanism is engaged before attempting to adjust sights.

If your **Oriskany Arms Model 1911** pistol is equipped with a fixed front sight, only the rear sight is adjustable for windage (left or right adjustments).

- To adjust, move the rear sight in the direction you wish the group to move on the target. Loosen the set screw, then lightly tap the rear sight in the desired direction. Use a brass or plastic drift to reduce marring. Retighten the set screw.

WARNING ! Use extreme care when moving the rear sight with hand tools. Wear eye protection to avoid serious personal injury.

If your **Oriskany Arms Model 1911** pistol is equipped with an adjustable rear sight for both elevation (up and down) and windage (left and right), moving the rear sight

in the direction you wish the group to move on the target is performed as follows:

- **Adjusting the elevation screw:**
 - clockwise will lower the point-of-impact.
 - counterclockwise will raise the point-of-impact.
- **Adjusting the windage screw:**
 - clockwise will move the impact point to the left.
 - counterclockwise will move the impact point to the right.

Disassembling and Cleaning your 425FP and 500FP Firearm

CAUTION: Your firearm should not be disassembled further than what is described in this manual. Only allow further disassembly by Oriskany Arms or an Oriskany Arm's Authorized Repair Center.

WARNING ! MAKE SURE the firearm is unloaded before cleaning. Remove the magazine, look into the ejection port and visually check the chamber and ejection port to make sure there are no bullets in the pistol. Eye protection must be worn when cleaning or disassembling any firearm.

Remove the Slide:

1. As always keep the muzzle of your firearm pointed in a safe direction when disassembling or cleaning your firearm.
2. Cock the hammer by pulling the hammer fully rearward.

- Put the safety mechanism on by pushing the Safety Lock up until the lever stops. This will put the safety lock into the safety engagement notch on the slide. **See Figure 24.**



Figure 24

- Push down on the recoil spring plug located just below the muzzle. Holding the plug down rotate the barrel bushing clockwise about 1/4 turn. If needed use a barrel bushing wrench (Not supplied). **See Figure 25.**



Figure 25

- Slowly release the recoil plug and recoil spring by slowly removing pressure from the recoil spring plug. **See Figure 26.**

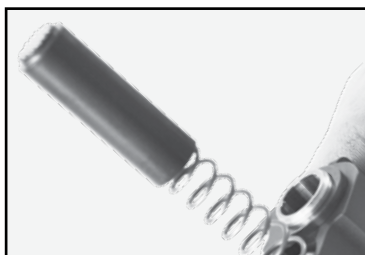


Figure 26

WARNING ! Use extreme care when disassembling the recoil spring and plug, as the recoil spring is under tension. Wear eye protection to avoid serious personal injury.

7. Pull the slide back until the slide stop is in line with the disassembly notch.

See Figure 27.

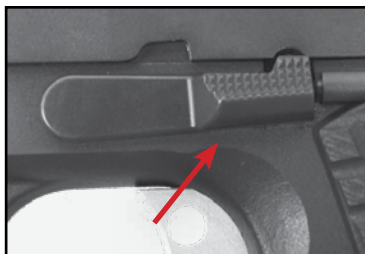


Figure 27

8. From the shooter's right side of the firearm, push in on the slide stop pin.

See Figure 28.



Figure 28

9. Pull the slide stop from the shooter's left side.

10. The slide can now be removed from the receiver by sliding it forward.

WARNING ! Do not pull the trigger (“dry fire”) while the slide is removed. Doing so may result in damage to the hammer or other internal parts. If you dry fire this firearm you will damage it.

11. The recoil spring guide and recoil spring are removed together by pulling them out the back of the slide up over the barrel link then outward. See Figure 29.



Figure 29

12. Next turn the barrel bushing counterclockwise. You can now remove the barrel and barrel bushing by sliding them out of the front of the slide. **See Figure 30.**

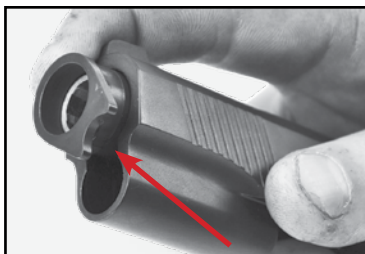


Figure 30

13. Move the barrel link to its forward position. **See Figure 31.**

14. Slide the barrel through the front of the slide.

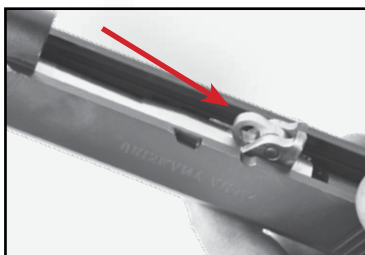


Figure 31

Cleaning And Maintenance

Your **Oriskany Arms Model 1911** handgun should not be disassembled completely or further than what is described in this manual. Disassembly past the point in this manual must only be done at the factory or by a certified Oriskany Arms Repair center.

WARNING! MAKE SURE the firearm is unloaded before cleaning. Remove the magazine, look into the ejection port and visually check the chamber and ejection port to make sure there are no bullets in the pistol. Eye protection must be worn when cleaning or disassembling any firearm.

Your **Oriskany Arms Model 1911** should be cleaned using an approved, commercially available firearm cleaning kit

(sold separately). Always follow the instructions provided with your gun cleaning kit.

WARNING ! For any maintenance or service not specified in this manual you must use a Gunsmith qualified to perform service on your Oriskany Arms firearm.

Barrel Cleaning

1. Use the correct cleaning patch (sold separately). Attach the patch to a cleaning rod.
2. Soak cleaning patch with bore cleaner.
3. Push the patch through the bore from the chamber to the muzzle end. Do this multiple times and change the patch as necessary.
4. Use the correct caliber cleaning brush (sold separately) attached to the cleaning rod. Apply bore cleaner to brush.
5. Push the cleaning brush through the barrel multiple times.
6. Reattach a cleaning patch to your cleaning rod.
7. Push the patch through the bore from the chamber to the muzzle end. Do this multiple times and change the patch as necessary. Once a new patch comes out clean it is sufficient.
8. Using action cleaner (sold separately) clean all surfaces of the barrel including its locking lugs.
9. Soak a cleaning patch with a good firearms lubricant/oil. Attach the patch to your cleaning rod and push through the barrel.

10. Attach a clean dry patch to your cleaning rod and push it through the barrel to remove excess oil.
11. Brush and wipe down the outside of the barrel to remove all residues.
12. Allow to dry completely.
13. With a clean cloth apply a light coat of firearms oil to the outside of barrel and link.

WARNING ! After cleaning, make sure the barrel is free of obstructions.

Slide Assembly Cleaning

1. Clean the outside of the slide completely with action cleaner.
2. Clean the breach face, the barrels lug cuts, and the extractor with action cleaner.
3. Allow to dry
4. Spray the entire slide with firearms lubricant and wipe off excess lubrication.
5. On the outside of the slide, wipe down all surfaces with a light coat of lubricant using a clean rag.

Receiver Assembly Cleaning

WARNING ! Do not remove or disassemble any components on the Receiver Assembly. Cleaning and lubrication must be done with the assembly complete.

1. Begin by spraying the receiver assembly with action cleaner.
2. Wipe and brush any residue from the receiver assembly.
3. Allow to air dry.
4. Lubricate the receiver assembly with firearms lubricant.
 - Pay close attention to the area around the hammer.
 - Spray into the disconnecter hole.
 - Spray lubricant into open areas.
5. Lightly coat the outside of the frame with oil using a clean cloth.

WARNING! Only use Oriskany Arms recommended and authorized components in Oriskany Arms 1911 firearm. The use of any components other than Oriskany Arms authorized components will void the warranty and may cause a serious malfunction resulting in personal injury or death.

Reassemble the 425FP and 500FP Firearm

1. Turn the slide so its bottom is pointing up, push the barrel link forward and slide the barrel through the front of the slide. **See Figure 32.**



Figure 32

2. Put the Barrel Bushing into the slide over the barrel and lock into place by turning it clockwise.

3. Push the recoil spring onto the recoil guide so the end of the spring is next to the collar. **See Figure 33.**



Figure 33

4. Push the recoil spring and guide through the recoil spring housing from the back of the slide. **See Figure 34.**



Figure 34

5. Bend the recoil spring guide over the barrel directly in front of the barrel link.

6. Pull the hammer back so it is in the fully cocked position.

7. Push the Safety Lock to the down position.

8. Make sure the firing pin plunger lever is in the down position. If it is not it will break when the slide is slid onto the receiver.

See Figure 35.

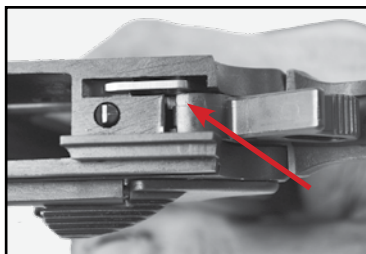


Figure 35

9. Push the slide and barrel rearward together until the barrel link hole is aligned with the slide stop hole.

10. Line up the disassembly notch on the slide with the rectangular cutout on the receiver. **See Figure 36.**



Figure 36

11. Push the slide stop pin into the slide stop mounting hole. Make sure the pin passes through the barrel link. Push the slide stop pin in the slide stop hole past its detent. This will lock it in place. **See Figure 37.**



Figure 37

12. With the slide stop lock you can now move the slide forward.

WARNING! Be careful when assembling the recoil spring. The recoil spring needs to be compressed. Always wear eye protection to avoid serious personal injury.

13. Put the recoil spring plug over the open end of the recoil spring.
See Figure 38.

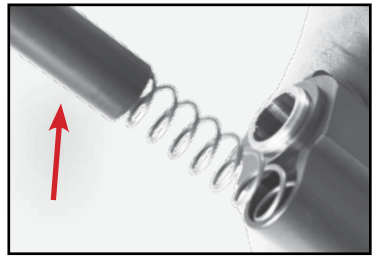


Figure 38

14. By pushing the recoil spring plug into the slide you will be compressing the recoil spring. Once the spring has compressed enough that the plug is below the barrel bushing, rotate the barrel bushing counter clockwise until the arched part of the bushing lines up with the recoil lug. With the arch on the bushing lined with the plug, let the recoil plug slide out. This will lock the bushing into place. **See Figure 39.**



Figure 39

Disassembling the 350FP Firearm

CAUTION: Your firearm should not be disassembled further than what is described in this manual. Only allow further disassembly by Oriskany Arms or an Oriskany Arm's Authorized Repair Center.

WARNING ! MAKE SURE the firearm is unloaded before cleaning. Remove the magazine, look into the ejection port and visually check the chamber and ejection port to make sure there are no bullets in the pistol. Eye protection must be worn when cleaning or disassembling any firearm.

Remove the Slide:

1. Cock the hammer by pulling it fully rearward. Once hammer is back, flip up the thumb safety into the "safe" position. See Figure 38.



Figure 38

2. Use the hex wrench to loosen tension on the recoil spring plug. Do a half turn in the counter clockwise position. See Figure 39.



Figure 39

3. Once tension has been removed, lower the thumb safety, and pull the slide back until the slide stop is in line with the disassembly notch. **See Figure 40.**



Figure 40

4. From the shooters right side of the firearm, push in on the slide stop pin.

5. Once slide stop is removed, Remove your slide by pulling it forward towards the front of the firearm.



Figure 41

6. While removing the slide, keep tension held with your finger against the barrel and recoil spring on the bottom. This will prevent parts from falling. **See Figure 41.**

7. Use hex key to completely remove recoil spring plug. **See Figure 42.**



Figure 42

8. Remove recoil spring, recoil spring bushing, and guide rod from bottom side of the slide. **See Figure 43.**

9. Remove the Barrel by removing the barrel bushing. Line up the barrel bushing lug through the slot. Slide the barrel bushing and then the barrel out of the front of the slide.



Figure 43

Reassembling the 350FP Firearm

1. Slide the Barrel back into the front of the slide into the barrel slot. **Figure 44.**



Figure 44

2. Replace the Barrel Bushing by lining up the lug and sliding into the front of the Barrel. Once all the way in, turn the bushing back into place. **Figure 45.**



Figure 45

3. Place the Recoil Spring Bushing back in the Recoil Spring Slot from the Back side of the Slide. **See Figure 46.**



Figure 46

4. Screw in the recoil spring plug through the front of the recoil spring slot. Tighten a half turn.

5. Bring the Recoil Spring with The Guide Rod through the back of the slide, through the back of the Recoil Spring Plug slot. One end will rest against the inside of the Recoil Spring Bushing, and the Guide Rod will seat against a forward facing Barrel Link on the bottom side of the Barrel. **See Figure 47.**



Figure 47

6. With your Thumb, hold the contents tight against the bottom of the Slide. Then bring your Slide with its' contents back onto the Frame by sliding the Slide and its' contents on the rails from the front of the firearm. **See Figure 48.**



Figure 48

7. Bring the Slide and its' contents back until the Barrel Link lines up with the Slide Stop Hole.



Figure 49

8. Insert the Pin of the Slide Stop through the Slide Stop Hole and Barrel Link when lined up. **See Figure 49.**

9. Bring the Slide back to line up Assembly Notch. **See Figure 50.**



Figure 50

10. With the Slide Stop Pin still inserted through the Barrel Link and Slide Stop Hole, take the other end of the Slide Stop and place it through the Assembly Notch. Finish by tightening the Recoil Spring Plug with an alan wrench. Turn until snug. **See Figure 51.**



Figure 51

WARNING! Do not over tighten the recoil spring plug.

Warranty

ORISKANY ARMS LIMITED LIFETIME WARRANTY:

This Warranty is extended only to the original end-use purchaser of this new Oriskany Arms FP1911 firearm, and shall not be extended to any other person or transferee.

Coverage Terms and Period:

This Warranty covers your new Oriskany Arms Model 1911 firearm for a limited lifetime warranty in the United States of America against defects in materials and workmanship.

This Warranty does NOT cover defects resulting from improper or unreasonable use or maintenance. This Warranty does NOT cover damage to the firearm caused by:

- Accidents, abuse, or misuse
- Barrel obstructions
- Failure to follow operating instructions
- Use of improper, reloaded or hand loaded ammunition
- Unauthorized repairs or adjustments
- Modifications or alterations
- Normal wear and tear of any of the parts

ORISKANY ARMS WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING BUT NOT LIMITED TO ANY LOSS, EXPENSE, OR DAMAGES OTHER THAN TO REPAIR DEFECTS IN THE FIREARM OR REPLACE THE FIREARM) UNDER THIS WARRANTY.

ORISKANY ARMS ASSUMES NO RESPONSIBILITY FOR PRODUCT MALFUNCTION OR FOR PHYSICAL INJURY OR PROPERTY DAMAGE RESULTING IN WHOLE OR IN PART FROM CRIMINAL OR NEGLIGENT USE OF THE PRODUCT.

ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THEY DO NOT EXTEND BEYOND THE TERM AND/OR CONDITIONS OF THIS WRITTEN WARRANTY.

THIS WARRANTY IS VOID IF THE FIREARM SERIAL NUMBER HAS BEEN REMOVED OR DEFACED.

The terms of this Warranty cannot be altered except in writing by an authorized officer of Oriskany Arms.

If a Defect is Discovered:

Oriskany Arms, at its sole discretion, will repair the defect(s) or replace your firearm at no cost to you should you make a claim within the parameters of our Lifetime Warranty. Oriskany Arms will keep the defective firearm should they opt to provide a replacement.

Making a Warranty Claim:

When you purchase your Oriskany Arms firearm, you MUST complete and return the Warranty Registration Card (or fill out the Warranty Registration Card online) to us at:

Oriskany Arms, Inc. Warranty Registration Office
175 Clear Road
Oriskany, New York 13424

Contact Information:

Phone: 315-737-2196
Website: www.oriskanyarms.com

DO NOT RETURN YOUR FIREARM TO THE ABOVE ADDRESS

Please keep your sales receipt for proof of the purchase date. Should Oriskany Arms decide that it is necessary for you to return your firearm to our factory or to one of our authorized warranty repair centers, the owner must prepay all shipping, insurance, and/or transportation charges. We will NOT accept COD shipments.

Legal Rights:

This Limited Lifetime Warranty gives you specific legal rights. These legal rights vary from state to state and country to country. Check with your state's jurisdiction to see if the limitations apply to you.

Model 1911 Pistol

Parts List

ITEM NO.	PART NAME	ITEM NO.	PART NAME
1	Barrel	28	Main Spring Housing
2	Barrel Bushing	29	Main Spring Housing Pin
3	Barrel Link	30	Main Spring Housing Pin Retainer
4	Barrel Link Pin		
5	Disconnecter	31	Plunger Lever
6	Ejector	32	Plunger Spring
7	Ejector Pin	33	Firing Pin Plunger Spring
8	Extractor	34	Plunger Tube
9	Firing Pin	35	Rear Sight
10	Firing Pin Plunger	36	Frame/Receiver
11	Firing Pin Spring	37	Recoil Spring
12	Firing Pin Stop	38	Recoil Spring Guide
13	Front Sight	39	Recoil Spring Plug
14	Grip Safety	40	Safety Lock
15	Hammer	41	Safety Lock Plunger
16	Hammer Pin	42	Sear
17	Hammer Strut	43	Sear Pin
18	Hammer Strut Pin	44	Sear Spring
19	Magazine Assembly	45	Slide
20	Magazine Catch	46	Slide Stop
21	Magazine Catch Lock	47	Slide Stop Plunger
22	Magazine Catch Spring	48	Stock Grip
23	Magazine Follower	49	Stock (Grip) Screw
24	Magazine Spring	50	Stock (Grip) Screw Bushing
25	Main Spring		
26	Main Spring Cap	51	Trigger Assembly
27	Main Spring Cap Pin	52	Trigger Bar Lever

FIREARM OWNER'S RECORD

Model: _____

Serial No. _____

Date Purchased: _____

Purchased From: _____

Price Paid: _____

Remember to complete and return the Firearm Warranty Registration Card in order to obtain full benefit of your Limited Two Year Firearm Warranty.

This instruction manual should always accompany this firearm and be transferred with it upon change of ownership.

A WORD ON THE MAINTENANCE AND CARE OF ORISKANY ARMS MODEL 1911.

Do NOT Alter or Modify Your Oriskany Arms Model 1911 Pistol and have it serviced regularly.

Your firearm has been designed to operate according to certain factory specifications. You will jeopardize your safety and that of others around you by attempting to alter its trigger, mechanical safety or other mechanisms. NEVER ALTER OR MODIFY YOUR FIREARM IN ANY WAY.

Like any mechanical device, a firearm is subject to wear. It must be maintained and periodically serviced to assure optimum safety and performance. Only a qualified service facility should service, repair or modify your Oriskany firearm. Consult your instruction book for location of the nearest Authorized Oriskany Arms Repair Center.

Oriskany Arms recommends that you have your firearm professionally serviced annually. You should also have your firearm professionally serviced after prolonged storage, or if there

is ever any question pertaining to the proper functioning characteristics of your firearm. Proper cleaning and lubrication are also important to firearm maintenance and are necessary to assure accuracy, safety and reliability. **Before cleaning, always make sure that your firearm is completely unloaded.** And always clean the barrel from the chamber end to the muzzle when possible.



Manufacturing Gun Components
Since 1947

175 Clear Road
Oriskany, NY 13424 USA

www.oriskanyarms.com